

Professional Gastronomic Furniture

Made of stainless steel



HIGH QUALITY















Since over 30 years we do all the best to support our client's in their business.

We are practitioners who know power of gastronomy. Your challenges are our challenges, too, so we offer solutions to help you achieve your goal - with us, you'll get the satisfaction and take pride in your work.

Together with restaurant owners, distributors and our partners, we are changing the catering market. In times of uncertainty, we believe that this is a job for **strong**, **dynamic and proven players**.

We are a family business. We have been sharing our knowledge and experience for two generations. This is also how we approach business - as partners, based on mutual trust and support. Working with us, you can count on facing

Polish manufacturing



Modern Factory of Catering Equipment in Radom.







together: the daily and long-term challenges of the catering business: through kitchen equipment, selection of furniture or accessories, to professional service at every stage of the purchase.

Satisfaction with well-prepared dishes and, as a result, the satisfaction of our clients is our greatest motivation. After all, as a leader, we feel responsible not only for our customers, but also for the entire catering industry, setting trends and new directions of development.

We are the Central European market leader and the largest HoReCa company in the local market. You can count on us.

In 2008, we launched a factory of catering equipment and accessories in Radom, and we are successively developing our offer. Production is carried out in a modern machinery park, which gives us great opportunities for rapid implementation and precise individualization of orders.

We manufacture stainless steel furniture, dishwashers, heating lines, serving lines and small setting equipment. We also manufacture plastic accessories (such as dishwasher baskets and catering boards). In 2018, we launched the industry's most modern Logistics Center, where distribution to domestic and foreign customers is organized using the latest processes and technologies.

- Capacity of almost 20 000 pallets
- Same-day handling time
- More than 7500 products in stock
- 10 ramps



Stalgast Modern Logistics Center

We support our clients at every stage of the investment

Design studio

Service

Expert advice

Showrooms partner









We operate in Poland through more than 500 distributors - our Business Partners

Globally, we work with 220 partners in more than 40 countries









A line of ergonomic, durable and functional stainless steel furniture tailored to the needs of small and medium-sized gastronomy. Ready to assmble furniture. Equipped with adjustable feet and a protective equipotential pin for ground connection. The line is distinguished by ABS door handles.

General information

- AISI 201 stainless steel
- 💈 height 850 mm
- table countertop thickness 40 mm
- rear edge hight in the countertops 100 mm
- 40 mm thick shelves

Technical characteristics:

WORK TABLE COUNTERTOPS

- reinforced on the bottom with a double-laminated board with a thickness of 18 mm
- rear panel edge covered with a stainless steel profile
- displacement of the tops in relation to the base in wall tables: front 30 mm, back 80 mm, sides 15 mm
- displacement of the countertops in relation to the base in central tables; front 30 mm, back 30 mm, sides 15 mm

TABLE COUNTERTOPS WITH SINKS

- pressed tops with a slope towards the chamber
- reinforced with metal profiles (omega type)
- equipped with a tap hole with a diameter of 33 mm
- stainless steel chambers
- displacement of the countertops in relation to the base: front 30 mm, back 80 mm, sides 15 mm



TABLE BASES

- table frames are reinforced in the upper part with a metal frame
- table bodies made of profiled sheet metal

- wing doors equipped with a magnetic latch
- body mounted roller sliding door suspended on stainless steel guides, in the lower part monted on a cube that facilitates easy dismantling of the door
- equipped with a recessed ABS handle
- made of two layers of sheet metal in the form of a reinforced box

BASINS

- chamber front cover
- equipped with a tap hole with a diameter of 33 mm
- displacement of the countertops in relation to the base: front 30 mm, back 80 mm, sides 15 mm

- legs made of 40x40 mm square profiles
- feet adjustable in the range from -5 to +25 mm
- 150 mm clearance between the floor and the bottom edge of the profile, shelf or bottom of the furniture



HANGING CABINETS • cabinets bodies made of profiled sheet metal

- shelves of cabinets are reinforced by metal profiles (omega type) and inwards bended edges
- hung on horizontal strips attached to the wall

SHELVES

- 32 mm thick shelves reinforced
 - by inwards folded edgesadjustable shelves hung on vertical strips
 - adjustable shelves hung on vertical strips attached to the wall
 - fixed shelves mounted directly to the wall

RACKS

- rack shelves are reinforced by metal profiles (omega type) and inwards bended edges
- maximum even load of shelves up to 70 kg / m2
- rack legs made of 60x60 mm angled profiles



LOADING AND UNLOADING TABLES

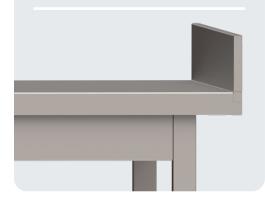
- fit to Stalgast hood dishwashers
- stainless steel chambers with dimensions 400x400x250



Gastronomic Furniture **ECO Line**



Rear box shaped edge



Countertop and leg connection





Table countertop with a chamber reinforceded with a metal profile









Gastronomic Furniture EUROPEAN line

A line of ergonomic, durable and functional stainless steel furniture tailored to the needs of small, medium and large gastronomy. All products are a monolithic welded structure, welded or bolted, depending on the design requirements of a given product. These products are equipped with adjustable feet and have a protective equipotential pin for ground connection. The furniture from the European line is enriched with a back box shaped edge, a strainer, an overflow pipe as well as a left sink chamber cover. The line is also distinguished by the design of metal door handles.

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General information

- AISI 441 stainless steel
- height 850 mm
- table countertop thickness 40 mm
- rear edge hight in the countertops 100x15 mm
- **Technical characteristics:**

WORK TABLE COUNTERTOPS

- reinforced on the bottom with a double-laminated board with a thickness of 18 mm
- rear panel edge covered with a stainless steel profile
- displacement of the table tops relative to the base in the tables: front and back 30 mm, sides 15 mm



TABLE COUNTERTOP WITH SINKS

- pressed countertops with a slope lowered (5 15mm) towards the chamber on the circumference to the top edge of the table countertop
- flat or ribbed drip surface
- reinforced with metal profiles (omega type)
- equipped with a tap hole with a diameter of 33 mm
- stainless steel chambers with dimensions 400x400x250 mm for 600 mm deep sinks or 500x500x250 mm for 700 mm deep sinks
- · chamber equipped with a strainer and an overflow pipe
- · chamber front and side cover

TABLE BASES

· displacement of the countertops in relation to the base: front 30 mm, rear 80 mm, sides 15 mm

- table frames are reinforced in the upper part with a metal frame
- table bodies made of profiled sheet metal



- wing doors equipped with a magnetic latch
- · body mounted roller sliding door suspended on stainless steel guides, in the lower part monted on a cube that facilitates easy dismantling of the door
- equipped with metal handles
- · made of two layers of sheet metal in the form of a reinforced box



DRAWERS

- guides made of galvanized steel, three-part, ball-type, enabling full extension of the drawer
- assembly and disassembly of the guides from the cabinet body possible without the use of tools
- drawer front panel made of two layers of metal sheet, equipped with a handle made of sheet metal sheathing
- maximum load up to 25 kg

BASINS

40 mm thick shelves

chamber front cover

legs made of 40x40 mm square profiles

feet adjustable in the range from -5 to +25 mm

a shelf or the bottom of the furniture 150 mm

• equipped with a tap hole with a diameter of 33 mm

the clearance between the floor and the bottom edge of the profile.

· displacement of the countertops in relation to the base: front 30 mm, back 80 mm, sides 15 mm

STORAGE CABINETS

- cabinets bodies made of profiled sheet metal
- shelves of cabinets are reinforced by metal profiles (omega type) and inwards bended edges

HANGING CABINETS

- · cabinets bodies made of profiled sheet metal
- · shelves of cabinets are reinforced by metal profiles (omega type) and inwards bended edges
- hung on horizontal strips attached to the wall

SHELVES

- 32 mm thick shelves reinforced by inwards folded edges
- shelf supports made of steel sheet or 30x30 mm square profiles
- adjustable shelves hung on vertical strips attached to the wall
- · fixed shelves mounted directly to the wall

RACKS

- rack shelves are reinforced by metal profiles (omega type) and inwards bended edges
- maximum even load of shelves up to 70 kg / m2
- rack legs made of 30x30 mm square profiles or 40x40 mm angle profiles

EXTENSIONS

- extension legs made of 30x30 mm square profiles
- extensions are adapted to be fixed on the table countertop extensions' legs are set 15 mm back from each of the four sides in relation to the upper shelf

TROLLEYS

- welded construction
- · dimensions include the outer outline of the trolley



- LOADING AND UNLOADING TABLES fit to Stalgast hood dishwashers
- stainless steel chambers with dimensions 400x400x250







Gastronomic Furniture **EUROPEAN line**



Rear box shaped edge



Pressed drip countertop, ribbed surface





Sieve and overflow pipe









Gastronomic Furniture **BOX 2.0 line**

A line of stainless steel furniture tailored to the needs of customers who value a higher standard of workmanship and 'tailor-made' solutions. The body structure and the lack of gaps between individual elements guarantee hygiene at work and effective use of the technological space of the room. Individual elements of the furnish covered with one common table countertop add a modern character and ensure easier cleaning and hygiene maintenance.

General information

- height 850/900 mm
- rear box shaped edge 100x15 mm
- cabinet body is mounted onto plinths' frame, construction plinth or legs

Technical characteristics:

COUNTERTOPS

- depth 600 or 700 mm
- made of sheet metal with a thickness of min. 1.2 mm, reinforced with a laminated board
- seamless countertop connection or monolithic countertop
- · welded corners of the table countertop



CABINET BODY

- height 660 mm
- steel table countertops
- cabinet interior without side pits
- outer elements designed for side walls covers
- adjustable shelf



SWING DOORS

- hinged door flush with the body
- profiled metal handles
- welded corners of the door



SLIDING DOOR

- metal profiled handles
- welded corners of the door

DRAWERS

- drawer panels flush with the body
- metal profiled steel handles
- full extension guides
- welded corners of the drawer panel

OPTIONAL EQUIPMENT:

- a wide range of dimensions of sink chambers
- · countertop deepening around the sink chamber
- tap hole
- inspection opening in the lower shelf
- ribbed drip surface
- · silent closing door hinges and drawer guides

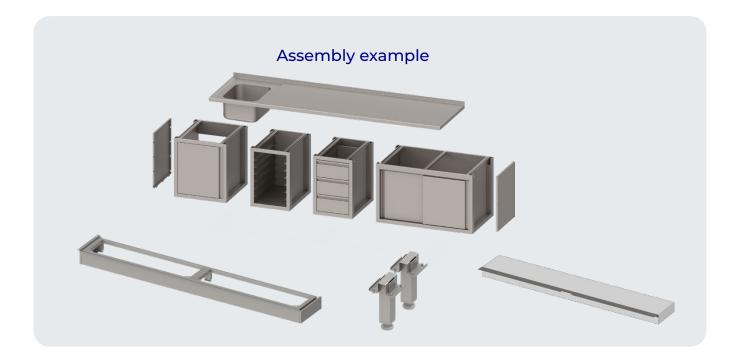


Countertop connection



Gastronomic Furniture BOX 2.0 line







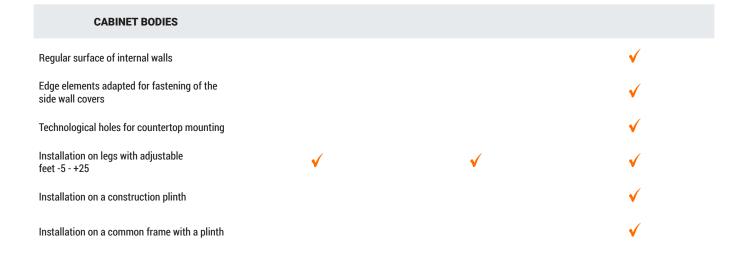








	ECO LINE	EUROPEAN LINE	BOX 2.0 LINE
FURNITURE HEIGHT			
850 mm	V	√	√
900 mm		۲	✓
WORK COUNTERTOPS			
Box shaped edge 100 mm	✓	\checkmark	✓
Countertop thickness 40 mm	\checkmark	\checkmark	\checkmark
Corner welding		۲	\checkmark
Seamless connection / monolithic countertops		◉ / ●	√ / √
Displacement of the countertops in relation to the base	Front: 30mm Back: 80mm Sides: 15mm	Front: 30mm Back: 30/80mm Sides: 15mm	Front: 30mm Back: 30mm Sides: 0mm
Available sink bowl sizes	400x400x250mm 500x500x250mm	400x400x250mm 400x500x250mm 500x500x250mm	400x400x250mm 400x500x250mm 500x500x250mm 335x304x200mm
The sink bowl is equipped with a strainer and an overflow pipe		\checkmark	✓



✓ StandardOption



Furniture lines Product comparison



	ECO LINE	EUROPEAN LINE	BOX 2.0 LINE
HINGED DOORS / DRAWERS			
Mounted inside the body	\checkmark	✓	✓
ABS handles	<		
Metal handles		✓	\checkmark
SLIDING DOOR			
ABS handles	✓		
Metal handles		\checkmark	\checkmark
STEEL TYPE			
AISI 201	✓		
AISI 441		\checkmark	\checkmark
AISI 304		۲	۲
ADDITIONAL			
Design changes are possible is accordance with individual projects		✓	✓
			StandardOption





Furniture according to Individual designs

As a gastronomic expert, we offer comprehensive assistance in the appropriate adjustment of furniture for your specific needs. We also produce furniture of non-standard dimensions according to individual projects.

Call us and our consultants will help to create an offer that meets your requirements.



Pricing



Design consulting



Technological solutions tailored to individual needs



PZH approval

Possibility of producing furniture according to customer's design.



Ready to assemble and welded furniture available from stock



Thanks to our offer of ready to assemble and welded furniture, which are permanently available in stock, you can equip your kitchen in just a few days. Check our offer!

Contact us:

+48 22 509 30 77

Pro-ecological solutions In the production of our furniture



The Stalgast Radom company uses a unique, innovative, environmentally friendly production process of stainless steel furniture, eliminating the technical foil. This modification involves the use of advanced technologies, the latest machinery and the most careful quality control procedures. Below we present the benefits of the innovative production of our furniture.

- Ensuring fast and convenient service of each investment due to the maximum reduction of furniture unpacking time and reduction of assembly costs.
- On the basis of a statistical analysis of the causes of transport damage we managed to eliminate the risk of damage to products during transport, storage and distribution to the maximum by using appropriate packaging materials.
- The use of the highest quality materials in production processes, excluding the possibility of "masking" defects hidden under the technical foil.
- Pro-ecological action eliminating the use of technical glue covered foil from the production process in favor of stretch foil and ecological cardboard.

Our company sets new quality standards, with concern for the convenience of customers and ecology by completely eliminating the technical foil from the production process.





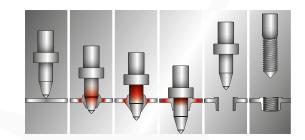




A working table in gastronomy requires, above all, stability. The assembly system designed by Stalgast: the worktop, shelves equipped with special fasteners ensure a stable connection with the table legs.

Our screws are chipless

The production of permanent threaded connections is a great challenge, especially for thin-walled stainless steel, only 1.2 mm thick. The solution is to use the friction drilling method.



Stage 1:

A hole is drilled into the workpiece with a friction drill using relatively high axial pressure and

a rotational speed (approx. 2000 rpm). This process generates so much heat that the metal at the point of contact becomes soft and malleable. In this way, the displaced material is not wasted in the form of chips, but forms a hole with the sleeve to prevent it from twisting.

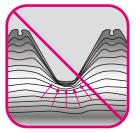
Stage 2:

Using a cylindrical tap, we thread the sleeve, which winds the thread to form a chipless joint.

Chipless threading prevents internal structure damage of the material creating threaded connections with very high wear resistance.



Intact crystal structure of the material



The structure of the material is damaged

The legs are inserted into the sockets of the remaining elements in such a way that their profiled holes are at the same level as the tapped holes in the fastening. When the screws are in, resistance is created, which presses the parts together so that they connect permanently even under heavy load.

Furniture Packaging system European Line



As a market leader, we have introduced pro-ecological solutions in the production of stainless steel furniture, this process is gradually extended to other manufactured devices. We have implemented an innovative glue covered foil elimination project in favor of stretch, ecological foil and cardboard. This enables fast and convenient handling of each investment due to the maximum reduction time of furniture unpacking and assembly, as well as easy recycling of the used packaging materials.

On the basis of a statistical analysis of the causes of transport damage we managed to eliminate the risk of damage to products during transport, storage and distribution to the maximum by using appropriate packaging materials.



Side edges of furniture (tables with drawers, cabinets) protected with pressed cardboard corner covers



Furniture packed on pallets (bolted to the pallet) with additional displacement protection with metal leg locks







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